



Whether a liquid, foam, aerosol, or gel, you'll find the right product for your bonding need in the extensive family of Loctite® brand adhesives. These instant, acrylic and rubber-based adhesives provide an endless combination of cure speed, impact resistance, strength, temperature range, and solvent resistance to meet tough on-the-job requirements.

ADHESIVES

Loctite® 330™ Depend® Adhesive

No Mix

Sets in just minutes to a tough acrylic adhesive with high peel and impact strength. Bonds almost all combinations of materials, including glass. No mix kit includes activator and adhesive.

Loctite® 380™ Black Max® Instant Adhesive

Toughened

For parts that encounter shock, vibration, or thermal cycling, Loctite® 380™ Black Max® is the instant adhesive choice. This black, toughened cyanoacrylate adhesive uses elastomers to withstand impact and challenging environmental conditions. Seals as well as bonds.

Loctite® 404™ Quick Set™ Instant Adhesive

This general purpose instant adhesive liquid is the one everyone needs in their toolbox for general maintenance and repair. It sets instantly. No clamping, no mixing, no waiting. Keep it handy to bond just about anything in an instant.

Loctite® 454™ Prism® Instant Adhesive

Surface Insensitive Gel

The ideal adhesive for porous substrates, Loctite® 454™ Prism® is a clear gel adhesive. As a surface insensitive cyanoacrylate, it is ideal for difficult-to-bond substrates, including rough, porous, and acidic surfaces. Need to bond something on a vertical surface? This gel formulation won't run off before you put substrates together.

Loctite® Black Contact Adhesive

A professional contact adhesive that blends with black colored moldings and weatherstripping materials. Withstands temperature extremes and is resistant to gasoline, kerosene, and other solvents. Fast drying, waterproof.

Loctite® Contact Adhesive

Fast drying, neoprene-based adhesive bonds rubber, insulation, weatherstripping, and other porous materials. Sets to a tack-free surface in 3-4 minutes. Allows repositioning of parts after initial contact. Withstands freezing temperatures.

Loctite® All-Purpose Spray Adhesive

Bonds lightweight, porous, and non-porous surfaces. Allows repositionable and permanent bonds. Fast drying; won't shrink or bleed. Resists water and humidity. Contains no ozone-depleting compounds.

Loctite® Maximum Strength Headliner Adhesive

A high strength product designed for bonding foam, carpet, fabrics, plastics, rubber, etc. Loctite® Maximum Strength Headliner Adhesive is resistant to extreme weather conditions, is water-resistant, and sprays on clear.

LOCTITE® BRAND ADHESIVES
PROPERTIES CHART

PRODUCT	Item Number	Container	Temperature Resistance	Adhesive Appearance	Common Surfaces Adhesive Will Bond	Bond Time*	Agency Approvals
330™ Depend® Adhesive	20251 20252	Kit - 25 ml syr. applicator 25 gm aerosol activator Kit - 250 ml tube 4.5 oz. aerosol activator	-60° to 250°F (-51° to 121°C)	Amber liquid	Glass, wood, metal, concrete, ceramic, rubber	Set-up - 1-2 minutes Full Strength - 24 hours	-
380™ Black Max® Instant Adhesive	38004 38050	3 gm net wt. tube 1 oz. net wt. bottle	-65° to 225°F (-54° to 107°C)	Black liquid	Metal, plastic, rubber	Set-up - 90-150 seconds Full Strength - 24 hours	-
404™ Quick Set™ Instant Adhesive	46551 46548	1/3 oz. net wt. bottle 4 oz. net wt. bottle	-65° to 180°F (-54° to 106°C)	Clear liquid	Metal, plastic, rubber	Set-up - 20-40 seconds Full Strength - 24 hours	ABS, CFIA, Commercial item std. A-A-3097
454™ Prism® Instant Adhesive	45404 45440	3 gm net wt. tube 20 gm net wt. tube	-65° to 180°F (-54° to 106°C)	Clear gel	Metal, plastic, rubber, cork, cardboard, leather	Set-up - 15-90 seconds Full Strength - 24 hours	ABS, CFIA
Contact Adhesive	30537	5 fl. oz. tube, box	180°F	Thick yellow liquid	Weatherstripping, vinyl, rubber, wood, metal	Let dry 3-4 min. before assembly. Sets on contact.	CFIA
Black Contact Adhesive	30540	5 fl. oz. tube, box	180°F	Thick black liquid	Weatherstripping, vinyl, rubber, wood, metal	Let dry 3-4 min. before assembly. Sets on contact.	CFIA
All-Purpose Spray Adhesive	30544	10.5 oz. net wt. aerosol	100° to 120°F (38° to 49°C)	Clear-drying semi-translucent foam	Lightweight porous and non-porous materials	Let dry 15-20 min. before assembly. Sets on contact.	-
Maximum Strength Headliner Adhesive	37312	16.75 oz. net wt. aerosol	100° to 120°F (38° to 49°C)	Clear-drying semi-translucent foam	Foam, carpet, fabrics, plastics rubber	Let dry 15-20 min. before assembly. Sets on contact.	-

* Times are based on bonding steel to steel parts.

For technical information and/or product availability, call: 1-800-LOCTITE (562-8483) or visit us on the web at:

